



HYUNDAI
POWER PRODUCTS

LOG SPLITTER

HYLS25T, HYLS30T, HYLS35T

TABLE OF CONTENTS

Introduction	2
Specifications	2
Environmental	3
Symbols	4
Safety	5
Contents Supplied	10
Assembly	11
Know Your Machine	19
Operation	21
Transporting	24
Maintenance	25
Storage	26
Troubleshooting	27
Parts Diagram	28

INTRODUCTION

Your new Gas Log Splitter will more than satisfy your expectations. It has been

manufactured under stringent quality standards to meet superior performance criteria. You will find it easy and safe to operate, and with proper care, it will give you many years of dependable service.



Carefully read through this entire operator's manual before using your new unit. Pay attention to all cautions and warnings.

This unit is a gasoline engine driven hydraulic log splitter. It is designed to split wood logs for use as firewood for a stove or fireplace. This log splitter will only split logs lengthwise with the grain.

Engine Manual

The Engine Manufacturer is responsible for all engine-related issues with regards to performance, power rating, specifications, warranty and service. Please refer to the Engine Manufacturer's owner/operator's manual, packed separately with your unit, for more information.

Specifications

Model #	HYLS25T		HYLS30T	HYLS35T
Splitting Force*	25 Tonne		30 Tonne	35 Tonne
Log Capacity	650mm		650mm	665mm
Displacement	208cc		306 cc	
Starting System	Recoil			
Control Valve	Auto Return with Adjustable Detent			
Model #	HYLS25T		HYLS30T	HYLS35T
Pump Size	14 GPM		17 GPM	17 GPM
Hydraulic Cylinder Bore	100mm		115mm	125mm
Hydraulic Cylinder Stroke	610mm		610mm	610mm
Model #	65876		65878	65879
Hydraulic Rod Diameter	45mm		45mm	50mm
Cylinder Cycle Time*	9.7 seconds		10.9 seconds	12.8 seconds
Hydraulic Capacity	14.9L		16.4L	17.8L

Hydraulic Oil Included	Pre-filled with premium hydraulic fluid			
Replacement Filters	Built-in, Sealed, Return Filter, Suction Screen			
Hoses	High pressure w/wire braid; Coil-wrapped			
Beam	Heavy duty U-shape formed construction			
Wedge Size	190mm			
Wedge Style	2-way			
4-Way Wedge	Optional			
Rear Wheels	4.80-8, DOT Approved 16" O.D. Road Tires			
Hitch Coupler	2" ball with Safety Chains			
Safety Chains	Standard			
Max Towing Speed	72.4kmh			
Horizontal/Vertical Splitting	Standard			
Open Operating Zone	Standard			
Centrally Located Controls	Standard			
Wheel Fenders	Standard			
Log Cradle	Standard			
Log Table	Optional			
Weight (lbs)	215.30kg	221.40kgs	233.83kgs	250.40kg
Dimensions (LxWxH) Inches	82"x36.25"x48.50"			

*Splitting force and cycle times may vary depending on mechanical and environmental conditions.

ENVIRONMENTAL



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses, and packaging should be resorted, taken to the local recycling center and disposed of in an environmentally safe way.

SYMBOLS

The rating plate on your machine may show symbols. These represent important information about the product or instructions on its use.



Read these instructions carefully.



Wear eye protection.



Wear hearing protection.



Wear protective gloves.



Wear safety footwear



Do not remove or tamper with the protection and safety devices.



Don't stand or sit on the log splitter.



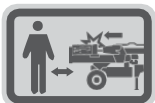
Operate the log splitter on level surfaces. Stay off slopes and slippery surfaces.



Do not touch parts that are hot from operation. Serious burns may result.



No smoking, sparks, or flames.



Properly dispose of waste oil!

Keep children and bystanders off and away.



Be sure the engine's switch is off before transporting the machine or performing any maintenance.



Keep hands and fingers away from all pinch points.



Never remove partially split wood from the wedge with your hands. Fingers may become trapped between the split wood.



Keep hands away from moving parts. Moving parts can crush or cut.



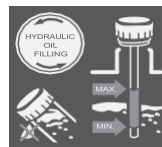
Keep feet away from moving parts. Moving parts can crush or cut.



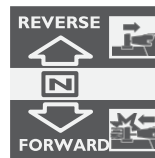
Always keep body and hands away from pin holes or nozzles that eject hydraulic fluid under pressure. Escaping hydraulic fluid can puncture skin and cause blood poisoning.



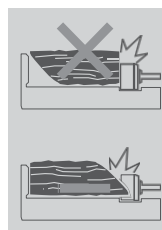
Thrown objects.



Check and fill hydraulic oil.



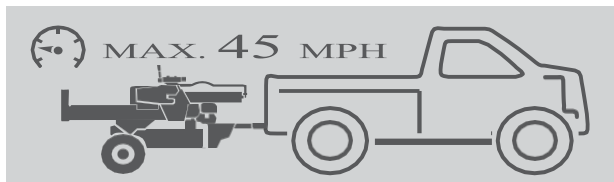
Follow the direction indicated to use the control lever.



For logs that are not cut square, the longest portion of the log should be rotated down and the most square end placed toward the end plate.



Do not transport with objects on the machine.



Maximum towing speed of 72 kmph.

SAFETY

GENERAL SAFETY RULES

Understand Your Machine

Read this manual and labels affixed to the machine to understand its limitations and potential hazards.

Be thoroughly familiar with the controls and their proper operation. Know how to stop the machine and disengage the controls quickly.

Make sure to read and understand all the instructions and safety precautions as outlined in the Engine Manufacturer's manual packed separately with your unit. Do not attempt to operate the machine until you fully understand how to properly operate and maintain the engine and how to avoid accidental injuries and/or property damage.

If the unit is to be used by someone other than original purchaser or loaned, rented, or sold, always provide this manual and any needed safety training before operation. The user can prevent and is responsible for accidents or injuries that may occur to themselves, other people, and property.

Do not force the machine. Use the correct machine for your application. The correct machine will do the job more efficiently and safer at the rate it was designed.

Personal Safety

Do not permit children to operate this machine at any time.

Keep children, pets, and other people not using the unit away from the work area. Be alert and shut off unit if anyone enters work

area. Keep children under the watchful care of a responsible adult.

Do not operate the machine while under the influence of drugs, alcohol, or any medication that could affect your ability to use it properly.

Dress properly. Wear heavy long pants, boots, and gloves. Do not wear loose clothing, short pants, or jewelry of any kind. Secure long hair so it is above shoulder level. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.

Protect eyes, face, and head from objects that may be thrown from the unit. Always wear safety goggles or safety glasses with side shields when operating.

Wear appropriate hearing protection.

Always keep hands and feet away from all moving parts during operation. Moving parts can cut or crush body parts.

Always keep hands and feet away from all pinch points.

Do not touch parts that might be hot from operation. Allow parts to cool before attempting to maintain, adjust, or service.

Stay alert, watch what you are doing, and use common sense when operating the machine.

Do not overreach. Do not operate the machine while barefoot or when wearing sandals or similar lightweight footwear. Wear protective footwear that will protect your feet and improve your footing on slippery surfaces. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations.

Inspect Your Machine

Check your machine before starting it. Keep guards in place and in working order. Make sure all nuts, bolts, etc., are securely tightened.

Never operate the machine when it is in need of repair or is in poor mechanical condition. Replace damaged, missing, or failed parts before using it. Check for fuel leaks. Keep the machine in safe working condition.

Do not use the machine if the engine's switch does not turn it on or off. Any gasoline powered machine that can't be controlled

GB

with the engine switch is dangerous and must be replaced.

Regularly check to see that keys and adjusting wrenches are removed from the machine area before starting it. A wrench or a key that is left attached to a rotating part of the machine may result in personal injury.

Avoid accidental starting. Be sure the engine's switch is off before transporting the machine or performing any maintenance or service on the unit. Transporting or performing maintenance or service on a machine with its switch on invites accidents.

If the machine should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning sign of trouble.

Do not tamper with the engine to run it at excessive speeds. The maximum engine speed is preset by the manufacturer and is within safety limits. See engine manual.

Keep a Class B fire extinguisher on hand when operating this log splitter in dry areas as a precautionary measure.

Fuel Safety

Fuel is highly flammable, and its vapors can explode if ignited. Take precautions when using to reduce the chance of serious personal injury.

When refilling or draining the fuel tank, use an approved fuel storage container while in a clean, well-ventilated outdoor area. Do not smoke, or allow sparks, open flames, or other sources of ignition near the area while adding fuel or operating the unit. Never fill the fuel tank indoors.

Keep grounded conductive objects, such as tools, away from exposed, live electrical parts and connections to avoid sparking or arcing. These events could ignite fumes or vapors.

Always stop the engine and allow it to cool before filling the fuel tank. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot. Do not operate the machine with known leaks in the fuel system.

Loosen the fuel tank cap slowly to relieve any pressure in the tank.

Never overfill the fuel tank. Fill the tank to no more than 1.3cm below the bottom of the filler neck to provide space for expansion as the heat of the engine can cause fuel to expand.

Replace all fuel tank and container caps securely and wipe up spilled fuel. Never operate the unit without the fuel cap securely in place.

Avoid creating a source of ignition for spilled fuel. If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.

When fuel is spilled on yourself or your clothes, wash your skin and change clothes immediately.

Store fuel in containers specifically designed and approved for this purpose.

Store fuel in a cool, well-ventilated area, safely away from sparks, open flames, or other sources of ignition.

Never store fuel or a machine with fuel in the tank inside a building where fumes may reach a spark, open flame, or any other source of ignition, such as a water heater, furnace, or clothes dryer. Allow the engine to cool before storing in any enclosure.

Hydraulic System Safety

The hydraulic system of the machine requires careful inspection along with the mechanical parts. Be sure to replace frayed, kinked, cracked, or otherwise damaged hydraulic hoses or hydraulic components.

Hydraulic fluid can result in severe burns. Fluid in the hydraulic system can penetrate skin and result in serious injury or death. Be sure to stop the engine and relieve hydraulic pressure before doing any work on hydraulic parts.

Keep body and hands away from pin holes or nozzles that expel hydraulic fluid when under pressure. Use paper or cardboard, not hands, to search for leaks.

Ensure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.

Do not remove the cap from the hydraulic

tank or reservoir while the machine is running. The tank could contain hot oil under pressure, which could result in serious injury.

Do not adjust the pressure setting on the hydraulic pump or valve.

If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

Specific Safety Rules

Preparation Of The Log

Both ends of the log should be cut as square as possible to prevent the log from rotating out of the splitter during operation.

Never split logs greater than the specified log capacity.

Do not operate the log splitter on icy, wet, muddy, or slippery ground. Only operate your log splitter on level ground.



Operating on a slope could cause the log splitter to roll over or logs to fall off the equipment, which could result in injury.

Do not move the log splitter over hilly or uneven terrain without a tow vehicle or adequate help.

Keep the work area free of clutter. Remove split wood from around the log splitter immediately after each use to avoid potential tripping.

OPERATOR ZONE

This unit is designed to be operated by one person located in the operator zone as shown in the following diagrams.

Operate the unit only when standing in the operator zone.

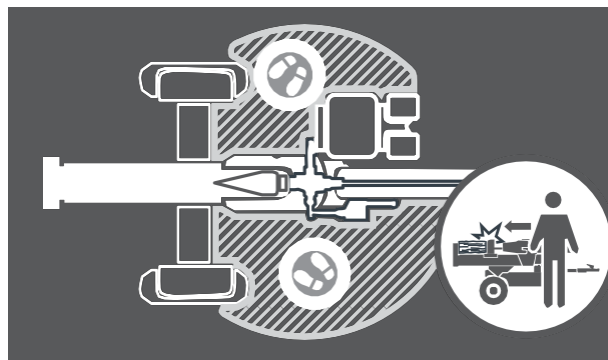
Always stop the unit and allow moving parts to stop before leaving operation zone. Do not leave a running unit unattended.



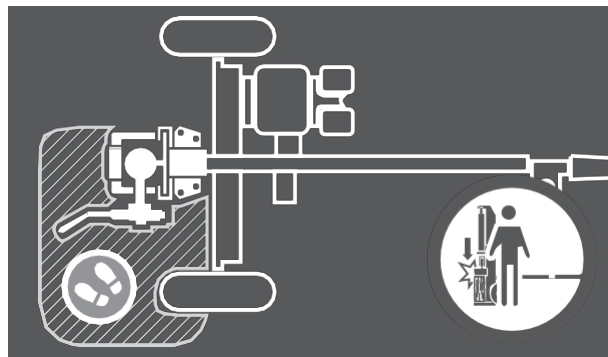
Many accidents occur when more than one person operates the log splitter.

The adult who loads and stabilizes the log must be the person who operates the control handle.

HORIZONTAL OPERATING POSITION



VERTICAL OPERATING POSITION



MACHINE USE AND CARE

Never operate the machine without good visibility or light.

Never attempt to split wood across the grain. The log splitter was not designed for cross-grain splitting.

Always block the front and back of both wheels to prevent unintended movement.

Hold the bark side of the logs when loading or positioning, never the ends. Never place your hands or any part of your body between a log and any part of the log splitter.

Do not straddle or step over the log splitter during operation.

Do not reach or bend over the log splitter to pick up a log.

When stabilizing a log with the left hand, remove your hand when the wedge contacts



GB

the log or serious injury may occur.

Never attempt to split more than one log at a time.

Do not attempt to load your log splitter when the ram or wedge is in motion.

Use your hand to operate the control lever on the valve. Do not use your foot, a rope, or any extension device.

Do not move the log splitter while the engine is running.

TOWING SAFETY

Check all local and state regulations regarding towing, licensing, and lights before towing your log splitter.

Before towing the log splitter, check tires for excessive wear, cuts, or damage. Check for proper tire inflation. Add air as required. Do not over inflate tires. Serious injury can result if tires explode.

Check before towing to make sure the log splitter is correctly and securely attached to the towing vehicle and the safety chains are secured to the hitch or bumper of the vehicle with enough slack to allow turning. Always use a class I, 2" ball with this log splitter.

Make sure the coupler is tight before towing and after towing 50 miles.

Never transport cargo on the log splitter.

Never allow anyone to ride or sit on the log splitter.

Always stop the engine, lock the beam in the horizontal position, and close the fuel shut-off valve when transporting the unit.

Use extra care when towing the log splitter. Do not exceed 72 kmph. Towing the log splitter at a speed greater than 72 kmph could result in loss of control, damage to the equipment, serious injury, or death.

Avoid sharp turns and steep angles. Avoid large holes or ditches when towing the equipment. Always be careful when backing up with your log splitter when towing; it could jackknife. Use caution when backing up; a spotter outside the vehicle is highly recommended. Disconnect the log splitter from the towing vehicle before operating it.

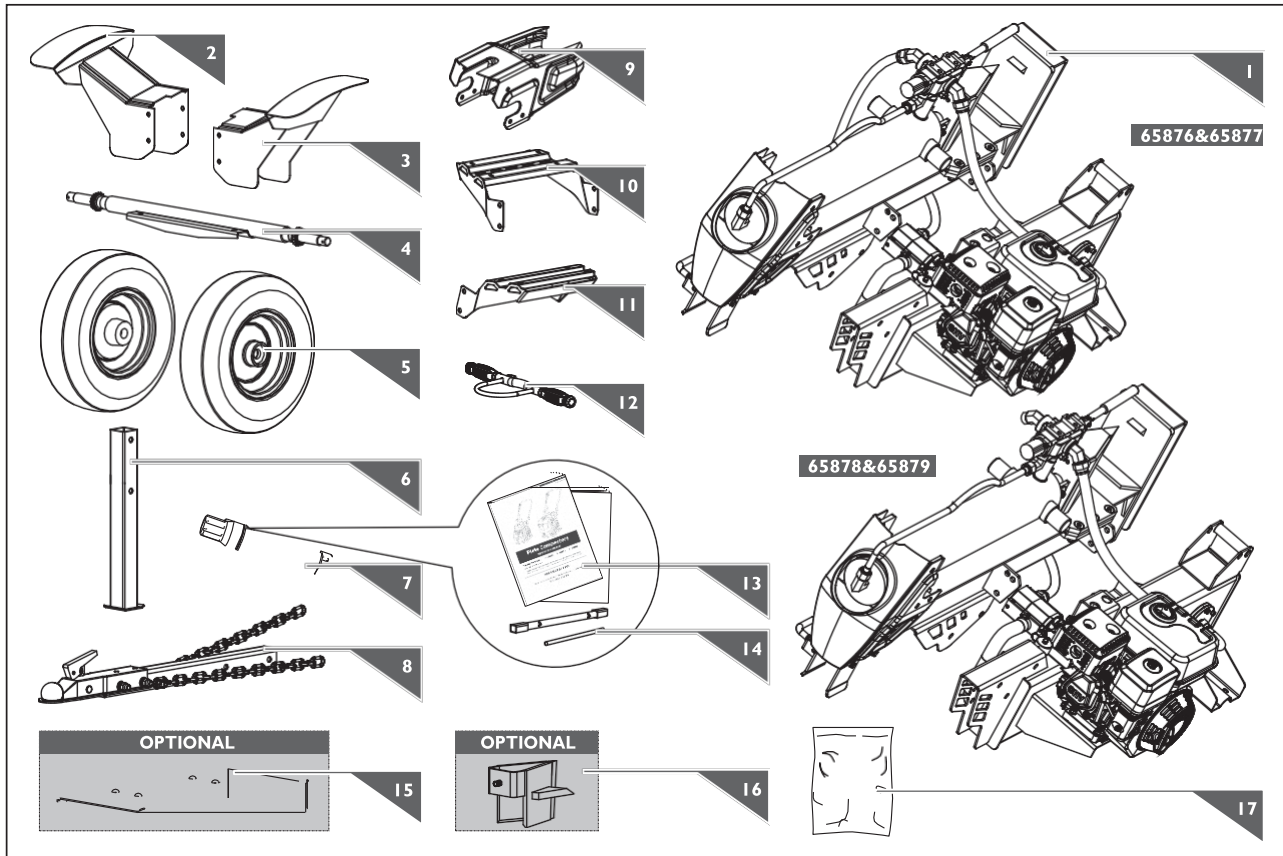
Use the screwdriver and hammer to open all the side locks. Remove all the polywood plates. Remove all the loose parts on the bottom pallets. Use scissors or a knife to cut all the straps. (See Figure 1a)



CONTENTS SUPPLIED

GB

Your log splitter comes partially assembled and contains the following:



1. Beam and Reservoir with Engine
2. Fender (Left)
3. Fender (Right)
4. Wheel Axle
5. Wheels
6. Support Leg
7. Manual Tube
8. Tow Bar
9. Log Stripper
10. Log Cradle (Left)
11. Log Cradle (Right)
12. Hydraulic Cylinder Handle
13. Operator's Manual and Engine Manual
14. Tools for Spark Plug Assembly
15. Log Table (Optional)
16. Cross Wedge (Optional)

17. Hardware Kit, Including:

	18 X 135	X 1	A
	Bridge Pin	X 1	
	M10 X 35	X 6	B or 65876/ 65877/65878
	M10 X 35	X 4	
	M10 X 20	X 2	
	M12 X 35	X 8	C
	M12 X 80	X 2	D
		X 1	E
		X 1	
	6 X 40	X 2	
	M8 X 20	X 2	F
	M12 X 30	X 4	G
	M22	X 2	H
	4 X 50	X 2	
		X 2	
	M8 X 20	X 8	I
OPTIONAL			
	M10 X 25	X 4	J
	M12 X 30	X 1	K

Gas Log Splitter

9



ASSEMBLY

This log splitter was partially assembled at the factory. To assemble your machine follow the below instructions.

Oil Hose (HYLS30T and HYLS35T only)

Connect the oil hose with the fitting on control valve. Tight the bolt with #27 spanner.

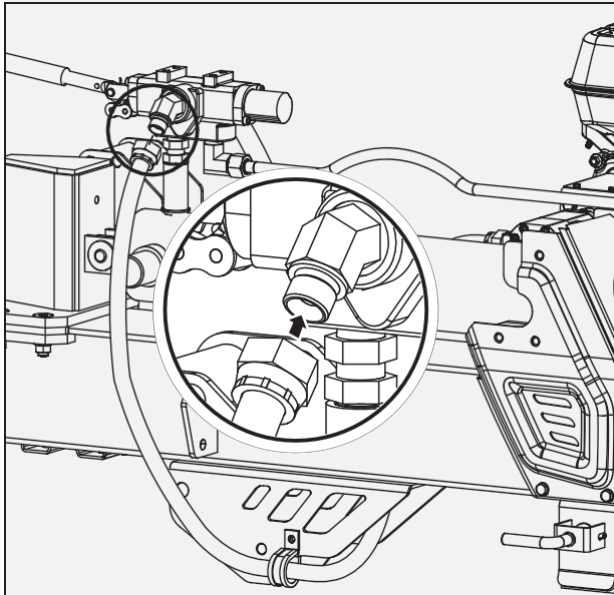


Figure 1

Beam and Reservoir

1. Slowly sit the beam assembly with cylinder on the reservoir with engine assembly. (See Figure 2a.)

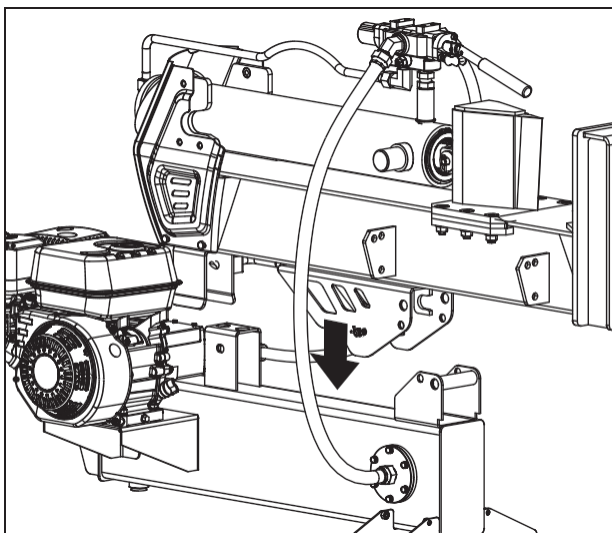


Figure 2a

2. Pull out the lock latch a little. (See Figure 2b.)

3. Slowly pull the beam in a straight line until the pivot casing in the tank pivot mount is locked by the U-shaped bracket in the beam. Then make sure the hole in the beam pivot bracket aligns with the pivot hole in the tank pivot mount. (See Figure 2b.)



If beam is pulled left or to the right, this could cause instability of the product and could result in injury.

4. Insert the pivot bolt and secure with the bridge pin.

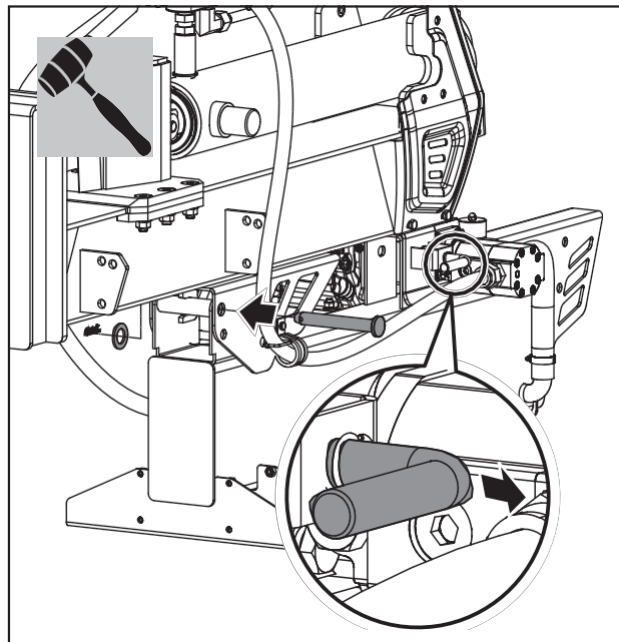




Figure 2b

	18 X 135	X 1	A
	Bridge Pin	X 1	

Split Control Lever

1. Pull out the cylinder slowly and in a straight line until the output shaft in the cylinder is against the trunnion mount and locked in the U-shaped groove.

2. The control handle is shipped hanging from the valve on the handle link. Remove the pin and cotter pin from the control handle. Move the control lever to the vertical Neutral position (shown in circle on illustration Figure 3.)



3. Reinstall the pin and cotter pin to the control handle.

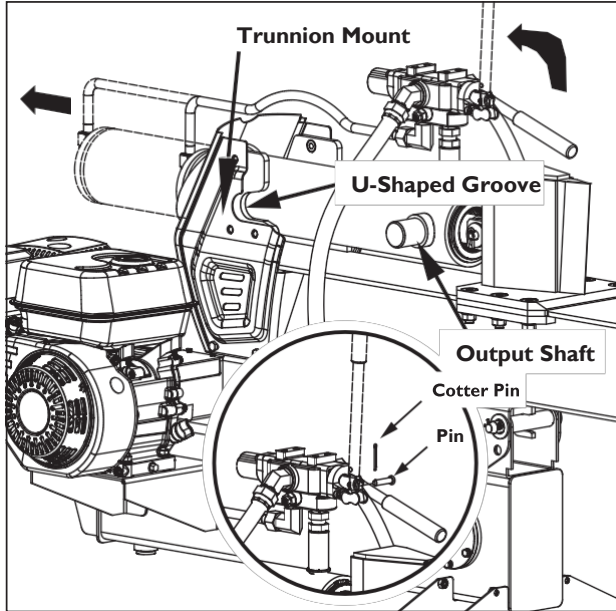


Figure 3

Hydraulic Cylinder Handle

1. The U shape hoop is primely assembled together with the hydraulic handle by washers and nuts. Disassemble them first.
2. Insert the U shape hoop into the handle vertically. Then turn them to the horizontal position. Keep the hoop around 2" away from the end of the cylinder. Secure them with the flat washers, spring washers and nuts by using a 16mm wrench. (See Figure 4.)

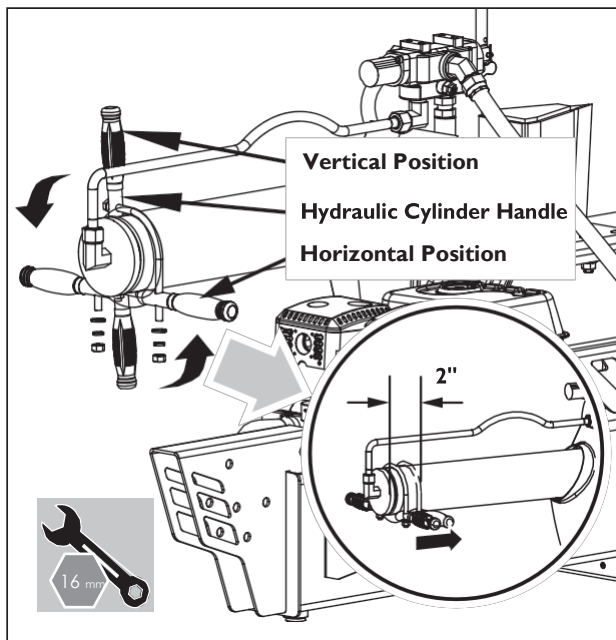


Figure 4

LOG STRIPPER

1. Align holes in the log stripper with the holes in the trunnion mount.
2. Install the log stripper by tightening the M10x35 bolts (or the M10x35 and M10x20 bolts), spring washers, and flat washers. (See Figure 5)

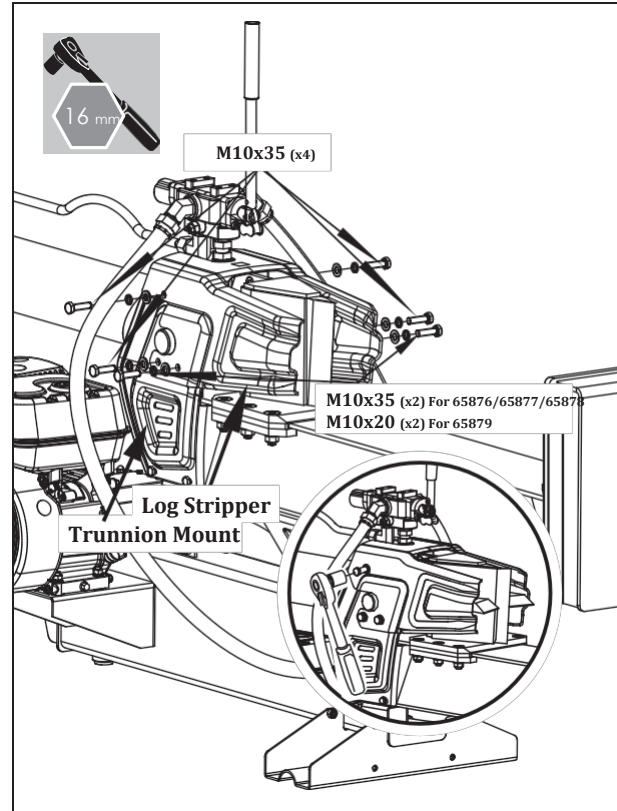


Figure 5

	M10 X 35	X 6	B for 65876/ 65877/65878
	M10 X 35	X 4	B only for 65879
	M10 X 20	X 2	



LOG CRADLES

1. Align the holes on the right log cradle to the inside and lower holes on the beam mounts. Insert the M12x35 bolts, flat washers, nuts and securely tighten.
2. Follow step 1 to assemble the left log cradle. (See Figure 6)

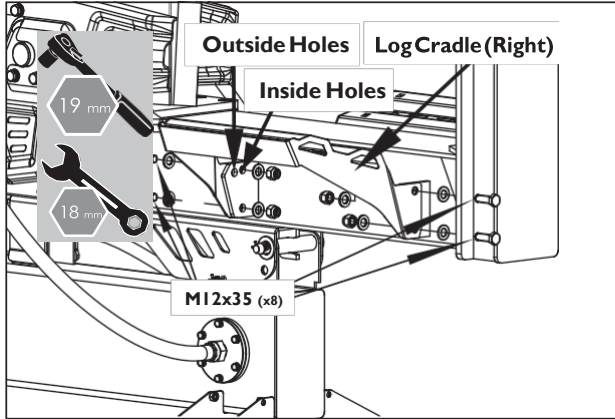
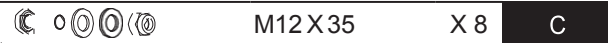


Figure 6



HORIZONTAL POSITION TO VERTICAL POSITION

1. Release the lock latch.
2. Hold the hydraulic cylinder handle and slowly stand the assembled beam on the end plate in the vertical position.

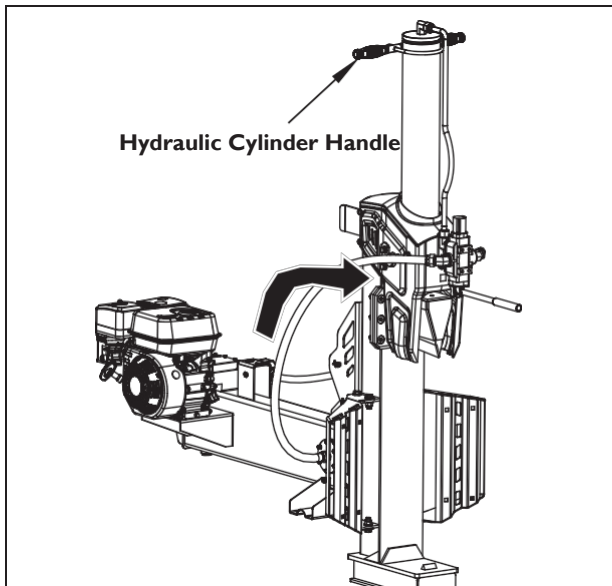


Figure 7a

3. Move the bridge pin and lock pin from the upper hole to the lower hole. Make sure the bridge pin is connected to the wire rope first and then insert the lock pin. (See Figure 7b)

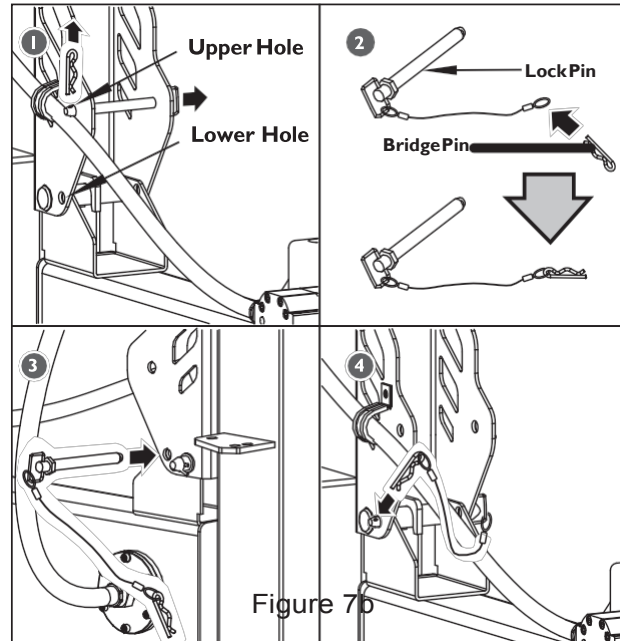


Figure 7b

TOW BAR

Insert the tow bar into the tank bracket and align the holes. Connect and tighten the tow bar to the tank by using the M12x80 bolts, flat washers, spring washers, and nuts. (See Figure 8)

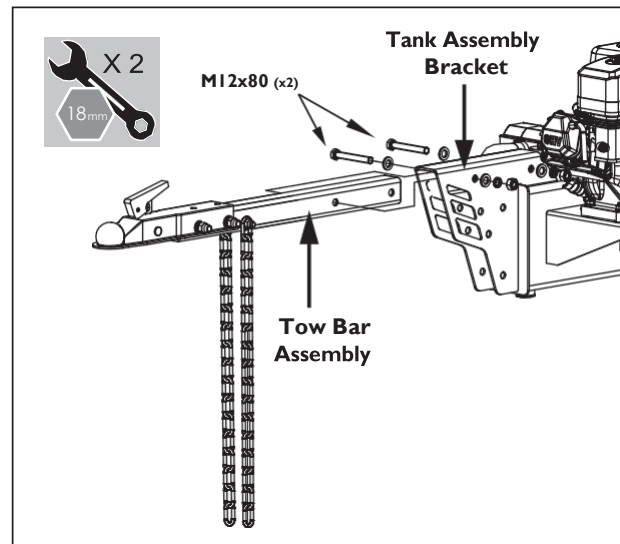
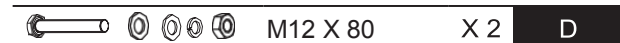


Figure 8





SUPPORT LEG

1. Align the support leg to the upper hole on the unit. Insert the U-shaped lock pin to hold the support leg in place.
2. Slightly lift the machine by the tow bar while rotating it so that the support leg can drop to the down position supporting the machine on the ground.
3. Fully insert the U-shaped lock pin. Make sure the short-end go through the lower hole.
4. To secure the U-Shaped lock pin. Insert the roll pin thru the location hole at the top of the support leg and into the U-shaped lock pin hole.
5. Slide the spring and flat washer over the end of the U-shaped lock pin. Secure them in place with the other roll pin.

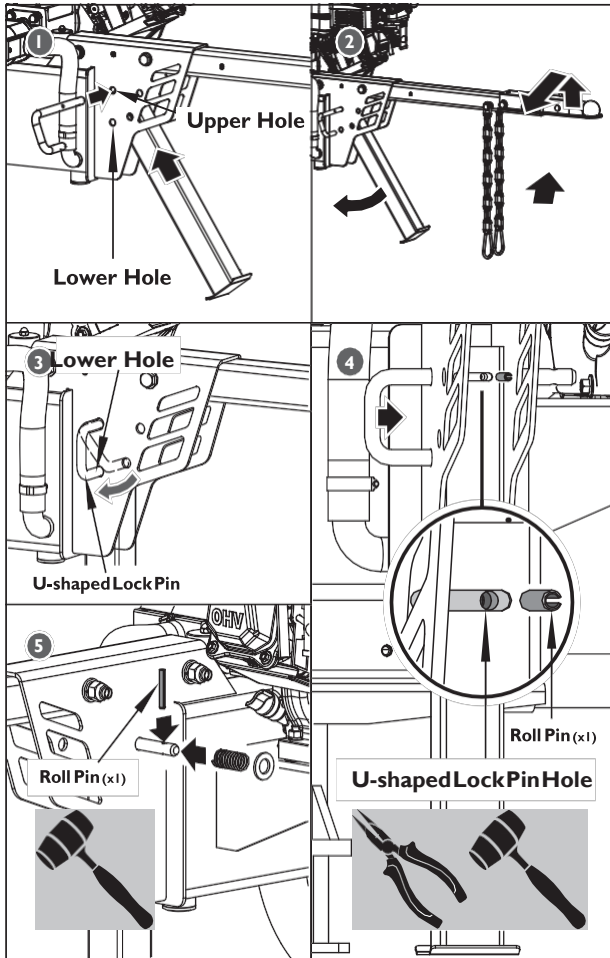


Figure 9

	X 1	E
	X 1	
	6 X 40 X 2	

MANUAL TUBE

1. Remove the cap of the manual tube. Align the holes in the manual tube with the holes in the tow bar, insert and tighten bolts and washers. (See Figure 10)
2. Reattach the cap.

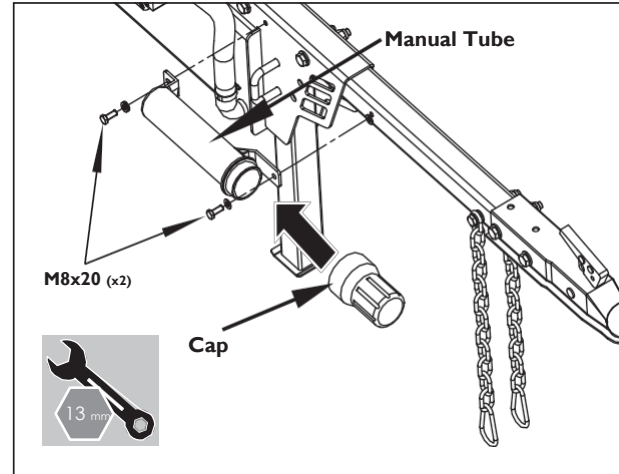


Figure 10

	M8 X 20	X 2	F
--	---------	-----	---

WHEEL

1. Remove the two anti-dust sleeves from the wheel axle.

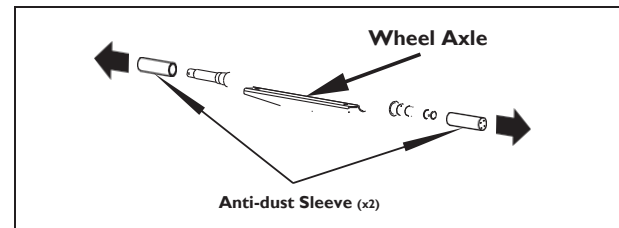


Figure 11a

2. Remove the anti-dust sleeves from the two wheels. Take the anti-dust washers and roller bearings from the wheels and set aside for later use.

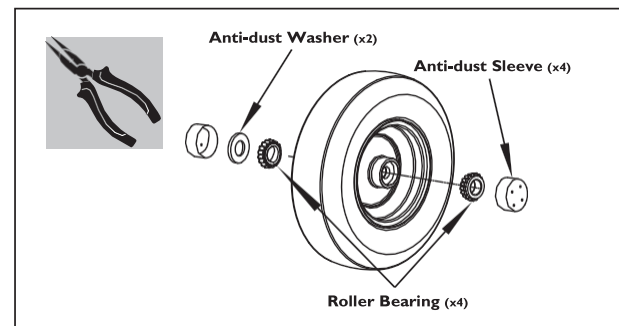


Figure 11b



- Put the axle below the upper bracket. Align the holes in the lower bracket and upper bracket. Insert and tighten bolt 1 and bolt 2 first, then tighten bolt 3 and bolt 4.

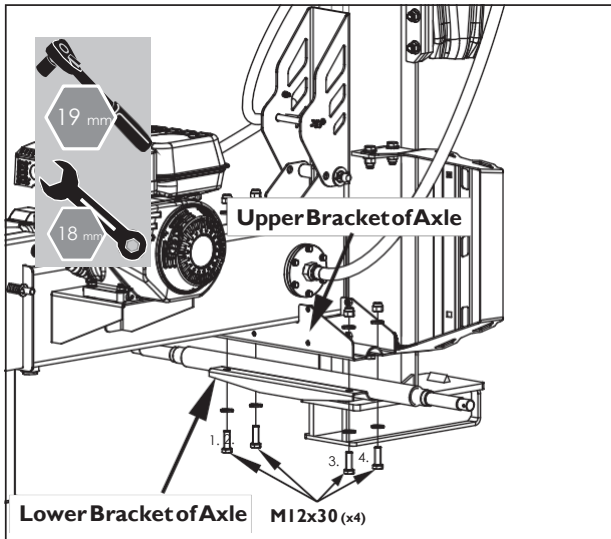


Figure 11c

			M12 X30	X 4	G
--	--	--	---------	-----	---

- Slide the anti-dust washer and one roller bearing onto the axle. Use a soft-faced hammer to tap the roller bearing lightly to make sure the bearing is in the right position.
- Slide the wheel with the valve stem facing out to the wheel axle and the other roller bearing, then put the wheel washer against the bearing. Use a 32mm socket to tighten the axle nut completely. (See Figure 11d)
- Turn the wheel to ensure proper bearing seating.
- Loosen the axle nut until loose enough to turn the wheel with your fingers.
- Retighten the axle nut until "fingertight."
- Insert the cotter pin through the hole in axle. Bend and spread the prongs in opposite directions so the axle nut will not come off (make sure the tire spins freely).



Installation of the cotter pin is important and required. Failure to install the cotter pin can result in loss of wheel retention. Always assemble using a new cotter pin. Do not reuse.

- Use a soft-faced hammer to tap the anti-dust washer in the right position..
- Align the wheel cap against the wheel hub. Using a soft-faced hammer, tap lightly to make sure to install the wheel cap onto the wheel hub properly.
- Follow the same procedure to assemble the other side wheel.

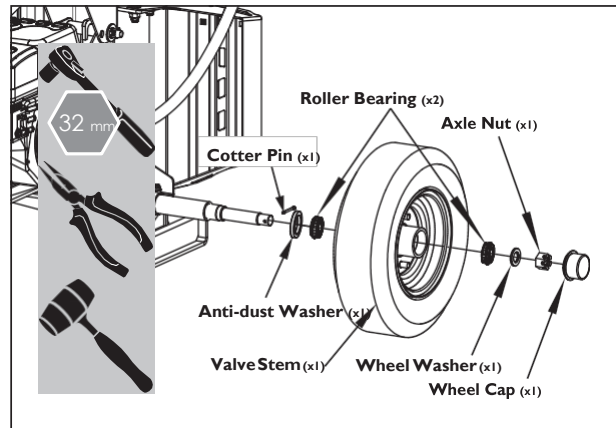


Figure 11d

		M22	X 2	H
		4 X 50	X 2	
			X 2	

VERTICAL POSITION TO HORIZONTAL POSITION

- Remove the bridge pin and lock pin from the lower hole.

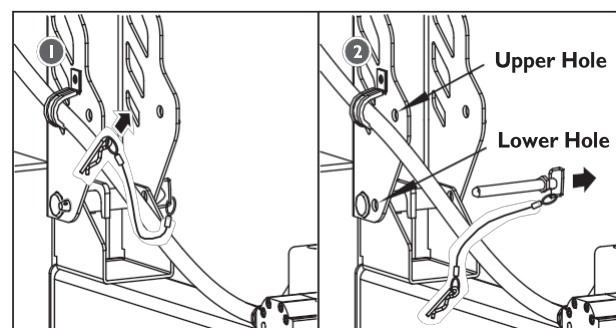


Figure 12a

- Hold the hydraulic cylinder handle and slowly lower the beam. Insert the lock pin into the upper hole. Make sure the beam is locked in the horizontal position.



Do not let the beam suddenly drop. Keep hands and fingers clear of pinch or crush points at all times.

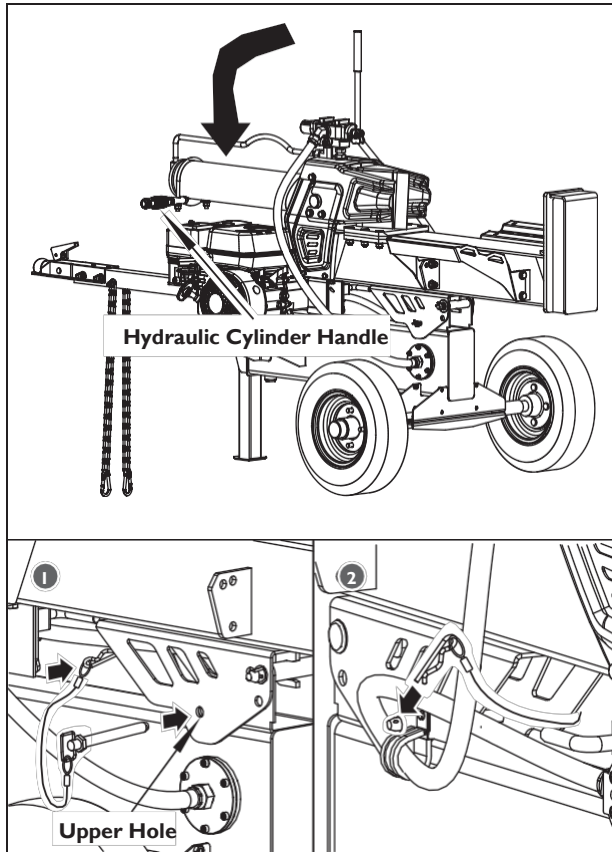


Figure 12b

FENDER

Align the right fender to the tank assembly. Insert the M8x20 bolts, spring washers, flat washers, and tighten by using a 13mm wrench. (See Figure 13)

Follow the same procedure to assemble the left fender.

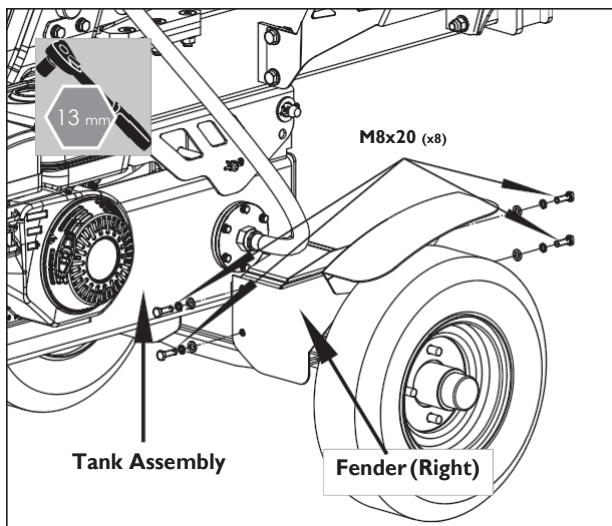
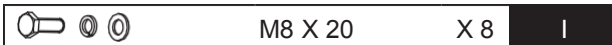


Figure 13



LOG TABLE (OPTIONAL)

Refer to Figures 14a and 14b to install the work table. Remove the bolts, flat washers, and nuts from the inside holes. Move the log cradle from the incline position to the horizontal position. Align holes on the log cradle with the outside holes on the beam mount. Reinstall bolts, flat washers, and nuts.

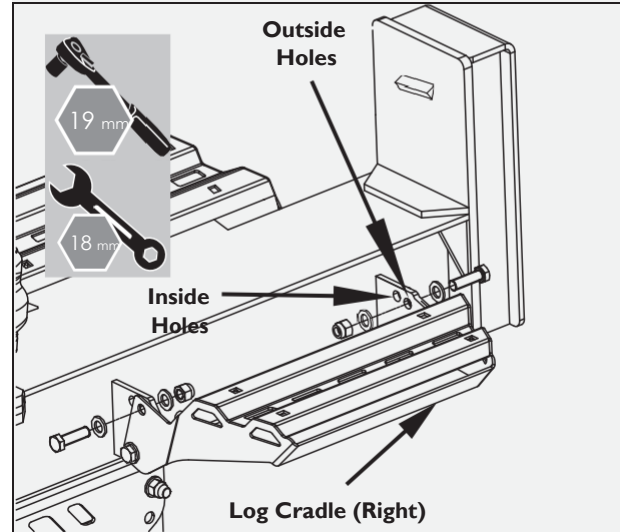


Figure 14a

Place the work table over the holes in the log cradle and align the 4 holes from the work table plate and log cradle. Insert and tighten the M10x25 bolts, spring washers, flat washers, and nuts.

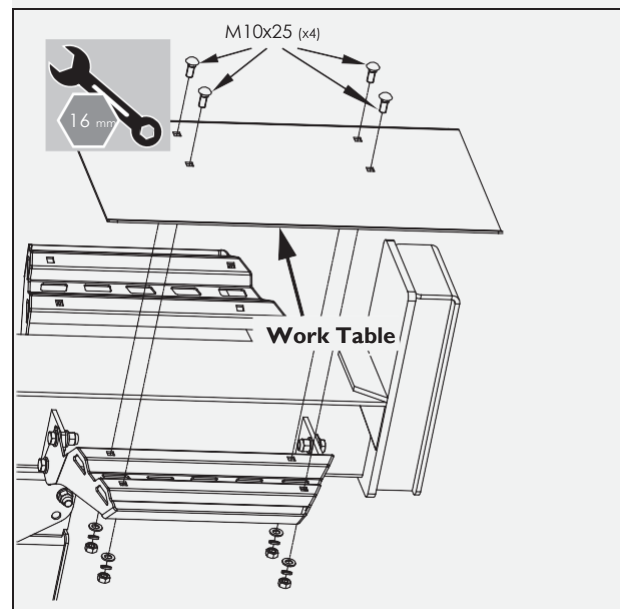
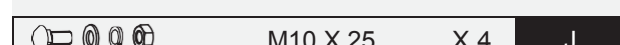


Figure 14b





GB

4-WAY WEDGE (OPTIONAL)

Sit the 4-way wedge on the wedge weldment.
Fix it with bolt and nut.

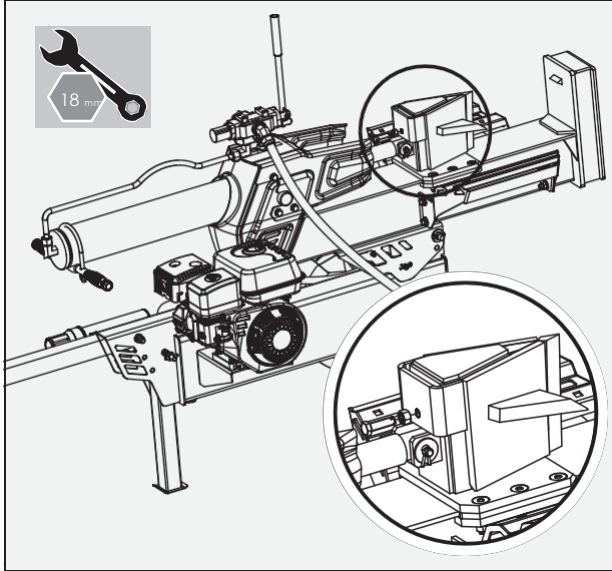



Figure 15

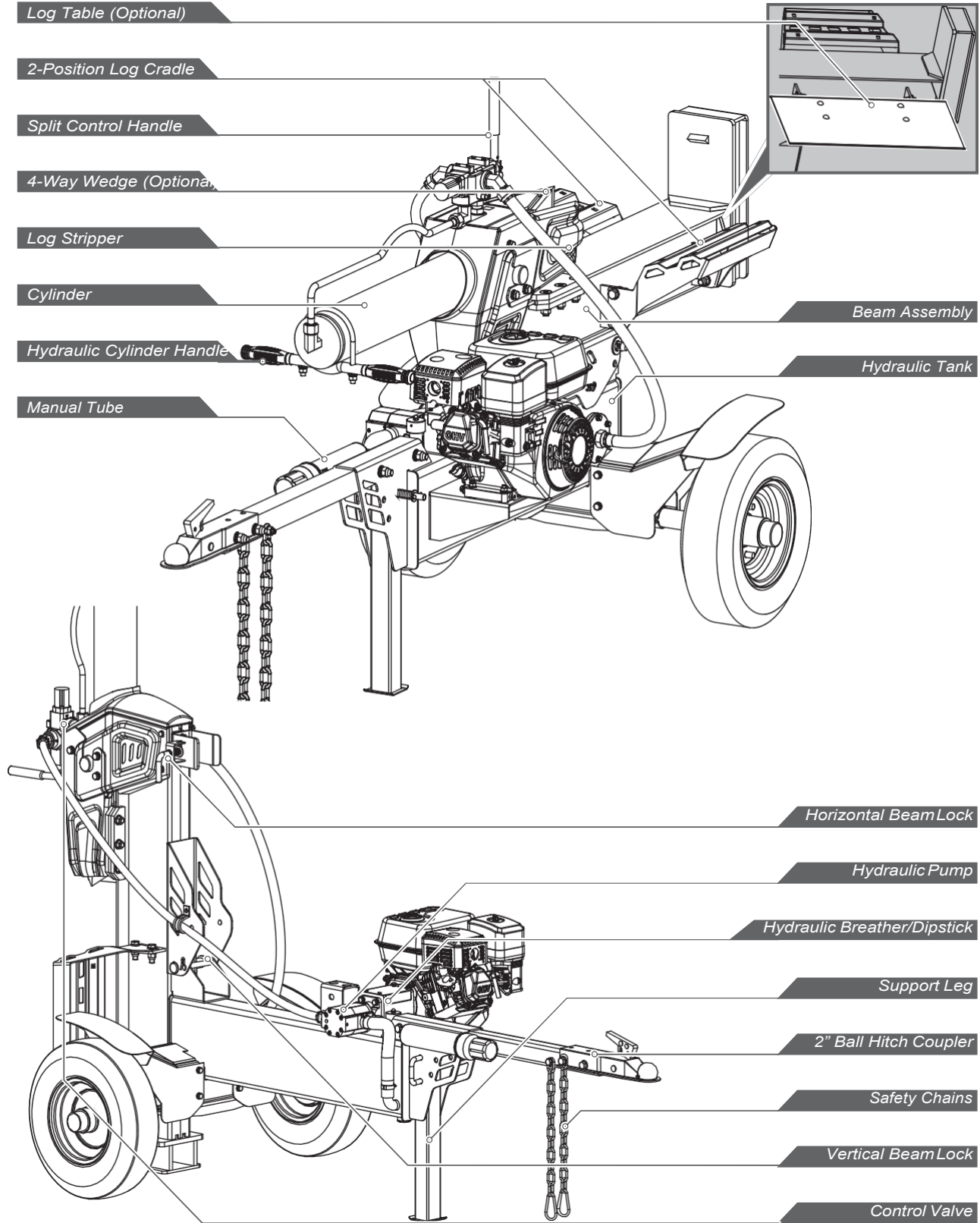
	M12 X 30	X 1	K
---	----------	-----	----------

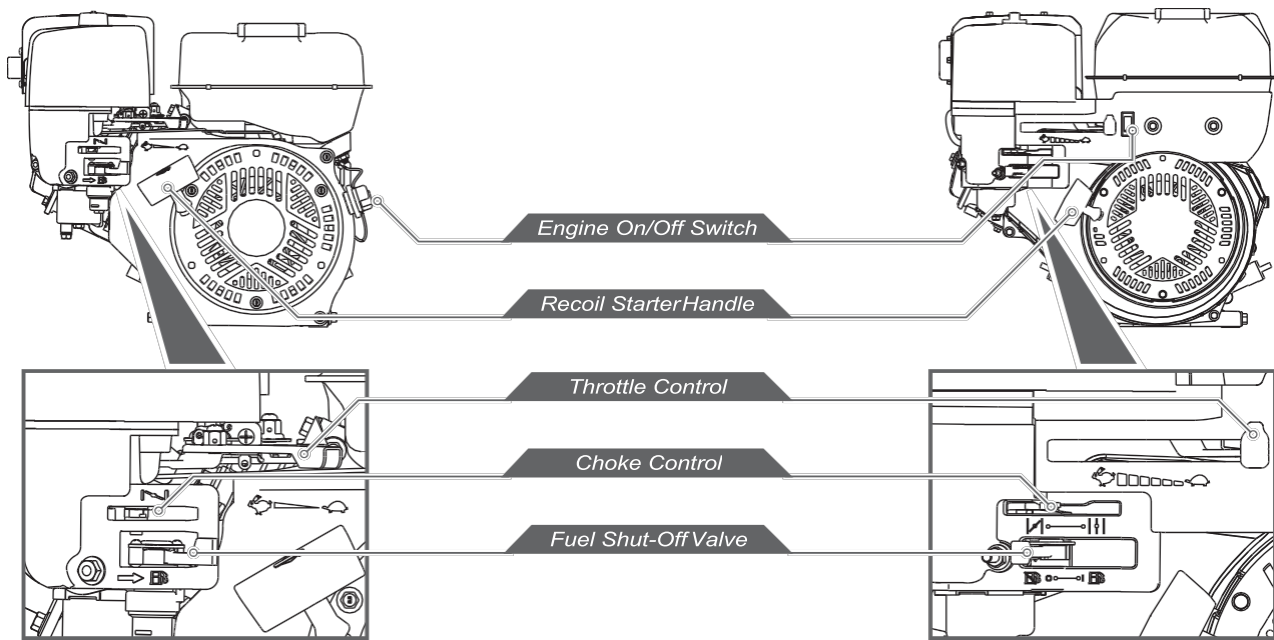


KNOW YOUR MACHINE

FEATURES AND CONTROLS

GB





2-POSITION LOG CRADLE

- » The log cradles are designed to catch the log after it is split.

- » 2-position function – The first position is to center logs on the beam. The second position provides a flat surface and worktable on which to put logs.

SPLIT CONTROL HANDLE

The control handle is used to move the wedge up and down to split logs.

- » The control handle has three positions: Forward, Neutral, and Reverse. See the “operation” section for instruction.

MANUAL TUBE

- » Keep manuals safely in the tube.

HORIZONTAL BEAM LOCK

- » The beam lock bracket is used to secure the beam in the horizontal position.

HYDRAULIC CYLINDER HANDLE

The hydraulic cylinder handle is included

- » for easy transition from horizontal to vertical.

2" BALL HITCH COUPLER

- » The coupler hitch is at the end of the tow bar and attaches to a tow ball for transportation purposes.

4-WAY WEDGE (OPTIONAL)

- » The 4-way wedge is used to split the log into four pieces at one time.

LOG STRIPPER

- » The log stripper is designed to remove any partially split wood from the wedge.
- » This may occur while splitting large diameter wood or freshly cut wood.

BEAM ASSEMBLY

- » The U-beam structural design is significantly stronger than a typical I-beam design.

LOG TABLE (OPTIONAL)

- » A log table/platform can be mounted on the log cradle directly.



ENGINE ON/OFF SWITCH

- » The engine switch has two positions.
- » OFF - engine will not start or run. ON - engine will start and run.

RECOIL STARTER HANDLE



- » The handle is used to start the engine.

FUEL SHUT-OFF VALVE



- » The fuel shut – off has two position.
- » CLOSED () - use this position to service, transport, or store the unit.
- » OPEN () - use this position to run the unit.

CHOKE CONTROL

The choke control is used to choke the carburetor and assist in starting

- » the engine. The choke control slides between the CHOKE CLOSED  and CHOKE OPEN  positions.

THROTTLE CONTROL

The throttle control regulates the speed of the engine and will shut off the engine when it is moved to the STOP position. The throttle control moves between FAST , SLOW  and STOP positions.

OPERATION

Many accidents occur when more than one person operates the log splitter.



If a helper is assisting in loading logs to be split, never operate the controls until the helper is clear of the area.

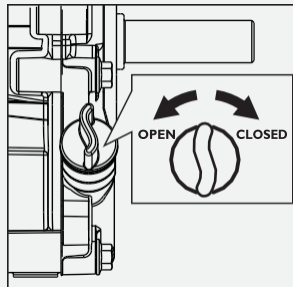


The engine is shipped without oil. Do not start the engine before adding oil.

ADD OIL TO ENGINE

1. Make sure the log splitter is on a flat, level surface.

2. Remove the oil fill cap/dipstick to add oil.



3. Using a funnel, add oil up to the FULL mark on the dipstick. (See engine manual for oil capacity, oil recommendation, and location of fill cap.)



DO NOT OVERFILL. Check engine oil level daily and add as needed.

ADD FUEL TO ENGINE



Petrol is highly flammable and explosive. You can be burned or seriously injured when handling fuel. Use extreme care when handling petrol.



Fill the fuel tank outdoors, never indoors. Gasoline vapors can ignite if they collect inside an enclosure. Explosion can result.

1. The engine must be off and allowed to cool at least two minutes before adding fuel.
2. Remove the fuel filler cap and fill the tank. (See engine manual for fuel capacity, fuel recommendation, and location of fuel cap.)

IMPORTANT: DO NOT OVERFILL!



Filling to the recommended level ensures a vapor gap required to allow for fuel expansion. Pay close attention while filling the fuel tank to ensure that the recommended fuel level inside the tank is not exceeded. Use a portable petrol container with an appropriately sized dispensing spout when filling the tank. Do not use a funnel or other device that obstructs the view of the tank filling process.

3. Reinstall the fuel cap and tighten. Always clean up spilled fuel.

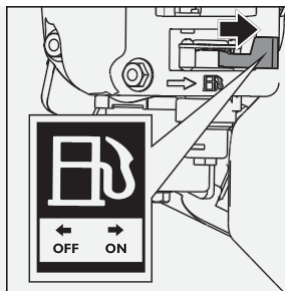
STARTING ENGINE

1. Make sure the control lever is in the neutral position.

2. Move the engine switch to the ON position.

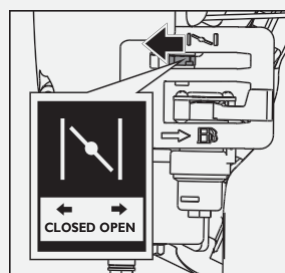


3. Open the fuel shut-off valve.

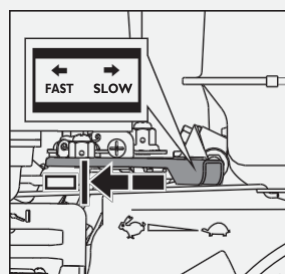


4. Move the choke lever to the CLOSED position.

» If the engine is hot, closing the choke is not necessary.



5. Move the throttle lever slightly to the FAST speed.



6. Pull the recoil starter until engine compression has become difficult to pull. Let the recoil return to the home position, then pull quickly to start the engine. Repeat steps as needed. Fully open the choke and set the throttle to the FAST position, before operating the unit.

! *Rapid retraction of the starter cord (kickback) will pull your hand and arm toward the engine faster than you can let go. Broken bones, fractures, bruises, or sprains could result.*

STOP ENGINE

Return the cylinder to fully retracted position or home position. Move the Throttle lever to SLOW (🐢). Move the engine switch to OFF. Close the fuel shut-off valve (🛑).



Sudden stopping at a high speed under a heavy load is not recommended. Engine damage may result.

SPLIT CONTROL HANDLE

Forward position – Move the lever in this direction to extend the cylinder toward the spinner foot plate. Keep pressure on the lever until the log splits. The lever does not lock in this position. Release as soon as the log is split or the cylinder is fully extended. (See Figure 16a and Figure 16b).



Never operate through the relief valve for more than 5 seconds.

» The splitter wedge is designed to reach the full extension before contacting the foot plate.

» To extend the life of the hydraulic cylinder, avoid “bottoming out” the wedge plate to the foot piece. To conform with industry safety recommendations, the wedge stops 1.5 inches from the end of the stroke.



Cracks in logs can close quickly and pinch fingers. Keep fingers away from any cracks that open in partially split logs.

Neutral position – In this position the cylinder does not move even though the engine is running.

Reverse position – Move the lever in this position to retract the cylinder. Push the lever fully in this direction to lock it return mode. The lever will automatically return to the neutral position once the cylinder fully retracts.



Keep hands and fingers away from the splitter wedge and log stripper during cylinder retraction.

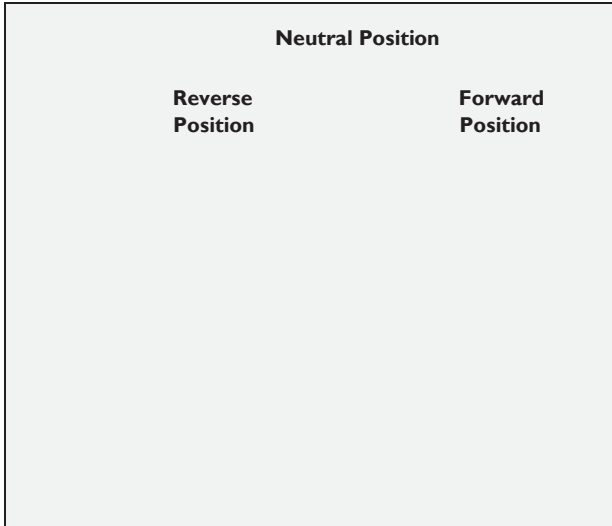


Figure 16a

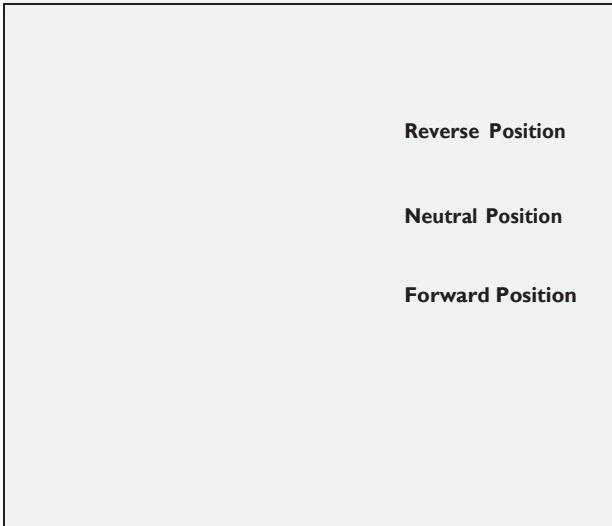



Figure 16b

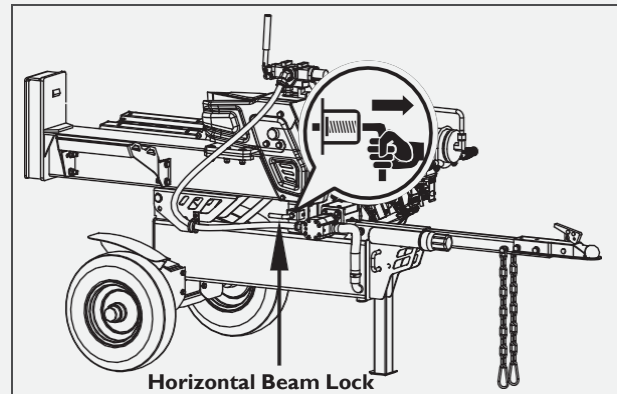
STUCK LOG PROCEDURE

If a log does not split completely and becomes stuck on the wedge, never attempt to remove it by modifying the splitter or adding attachments to the splitter.

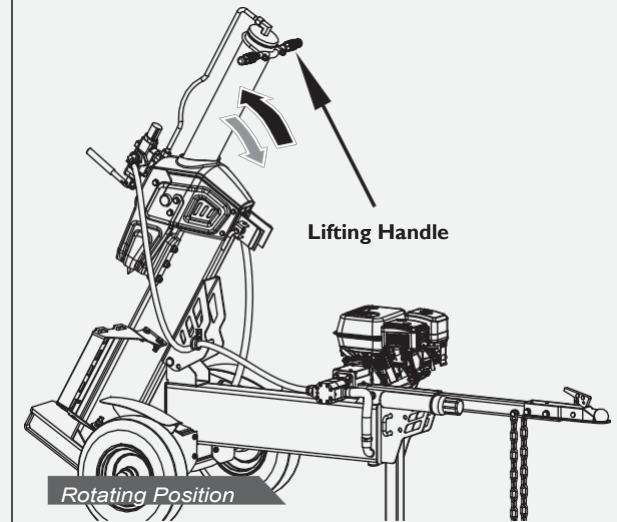
Move the control lever to the Reverse position and allow the cylinder to retract until the stuck log contacts the stripper plates. Continue to retract the cylinder until the log is dislodged from the wedge.

 *Do not use the unit if the stripper plates are bent or damaged. Bent or damaged stripper plates must be repaired or replaced before use.*

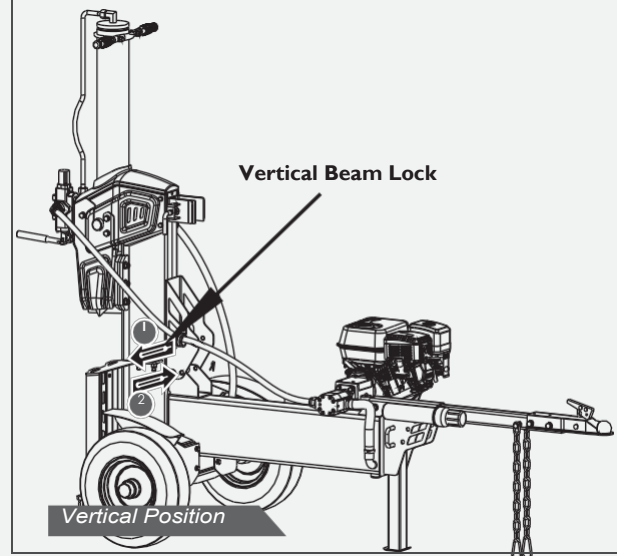
CONVERSION BETWEEN HORIZONTAL SPLITTING POSITION AND VERTICAL SPLITTING POSITION




Horizontal Position



Rotating Position



Vertical Position

 *Always lock the beam in the vertical position.*



TRANSPORTING

MOVING BY HANDS



The log splitter is heavy. It can crush and cause serious injury if it rolls out of control or tips over.

Follow the instructions below for safely moving the log splitter.

1. Make sure the log splitter is locked in the horizontal position with latch rod before moving.



Make sure the log splitter engine is off. Never move the log splitter with its engine running.

2. Turn the fuel shut-off valve to the OFF position. This prevents carburetor flooding and reduces the chance of fuel leakage. Refer to the engine manual for fuel valve location.
3. Lock the support leg in the DOWN position before you move the log splitter.
4. Move the log splitter by hand to desired work site.



Do not move the log splitter up or down hills by hand.



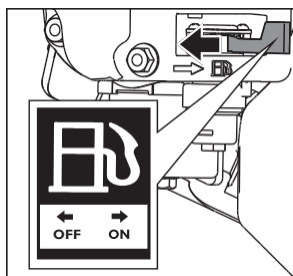
Never allow anyone to sit or ride on the log splitter.



Never transport cargo or wood on the log splitter.

TOWING BY VEHICLE

1. Turn the fuel shut-off valve off. This prevents fuel from flooding the engine.



2. Check the tires to ensure they are fully inflated to 30 PSI for proper functionality.



Do not overinflate tires. Serious injury can occur if tire explodes.



When seating a bead after repair, do not exceed 30 PSI. Pressures higher than 30 PSI can cause the tire and wheel to rupture and explode.

3. Make sure hitch is in good working order.
4. Check safety chains. Two safety chains must be used while towing. Cross safety chains under the coupler, allowing only enough slack for vehicle turns.
5. Pull the U-shaped lock pin away from the machine. Lift the machine with the other hand by the tow bar. Rotate the U-shaped lock pin to lift the support leg to the horizontal position. Release to lock in the support leg horizontally.

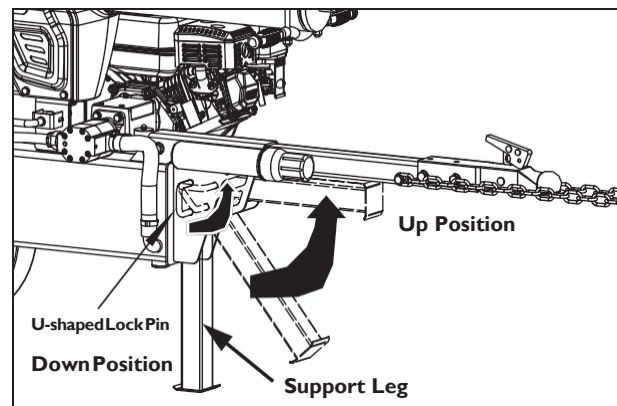


Figure 17

6. Lower the machine down and lock the tow coupler onto the hitch ball. Tow the log splitter carefully to desired work site.



Be aware of the added length of the splitter.



Never tow this log splitter over 45 mph. Faster speeds may result in loss of control.



Drive slowly and take extra caution when traveling over rough terrain.



If towing on a public road, make sure to comply with all local, state, and federal towing requirements. It is the sole responsibility of the purchaser to obtain licensing, trailer lights, safety chains, or signage as needed to comply.



Turn off the towing vehicle before leaving the splitter unattended.

7. Lock the support leg in the DOWN position and disconnect from vehicle.



Never operate the log splitter while it is attached to the vehicle.

MAINTENANCE

Inspect and maintain the log splitter before each use. If the log splitter has been used previously, it must be inspected and maintained before each subsequent use.

Always shut off the engine and relieve system pressure before inspecting, cleaning, adjusting, or repairing the splitter. Relieve system pressure by moving the split control lever back and forth several times.

Remove debris from the engine, muffler, and moving parts. Debris on a hot engine can be a fire hazard. Clean debris and chaff from the engine cylinder head, cylinder head fins, blower housing rotating screen, and muffler areas.



Avoid contact with hot muffler.



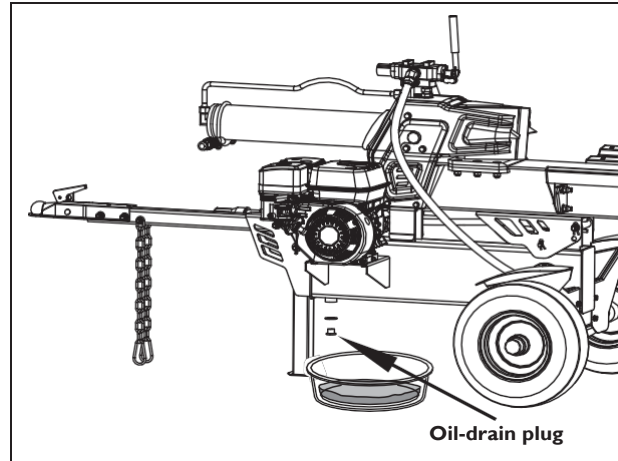
Debris on moving parts can cause excess wear. Clear debris from the slide beam, wedge, and end plate.

OIL DRAINING

Use a drain pan to aid in the removal of all used oil and particles.

Remove oil drain plug to drain oil from the hydraulic transmission system. Examine oil for metal chips as a precaution to future problems.

After oil has been completely drained from the machine, reinstall drain plug.



ADD HYDRAULIC OIL TO OIL TANK

1. Make sure the log splitter is on a flat, level surface.
2. Remove the oil dipstick from the oil tank.



Never remove the hydraulic oil dipstick when the engine is running or hot. Hot oil can escape causing severe burns. Allow the log splitter to cool completely before removing the hydraulic oil dipstick.

3. The recommended hydraulic oil type:

10W AW32

ASLE H-150

ISO 32



4. Make sure the hydraulic oil level reaches the upper line of the dipstick.



5. Start the engine and use the control valve handle to extend and retract the wedge five times to remove air from the high pressure lines.
6. With the wedge retracted and engine off, check the oil level again. Fill if necessary.
7. Cycle the cylinder again until it has a constant speed. This indicates that all air has been expelled.

STORAGE

Follow the instructions below for storing your log splitter between uses.

1. Retract the wedge completely to keep the rod protected from corrosion.
2. Allow the machine to cool 5 minutes before storing.
3. Clear the debris from the beam, wedge, and end plate. Use a damp cloth to clear exterior surfaces of the engine and log splitter. Use a soft bristle brush to remove excess dirt and oil. Use an air compressor (25 PSI) to clear dirt and small debris. Wipe the beam, wedge, and all metal parts with an oil rag to prevent corrosion.



Never spray the engine or log splitter with a pressure washer. Water can contaminate the fuel system and can enter the engine and damage the engine.

4. Refer to the engine manual for proper engine storage instructions.



Gasoline can become stale when stored over 30 days. Stale fuel can cause acid and gum deposits that form in the fuel system or on carburetor parts. For engine fuel that is stored less than 30 days, add a fuel stabilizer to keep the fuel fresh. Turn the fuel valve lever to the off position. If fuel is stored over 30 days, then drain the fuel tank as stated in the engine manual.



Always drain fuel from the tank in an outdoor, well-ventilated area.

Stay away from sources of heat, flame, or sparks while handling fuel.

Clean up fuel spills immediately.

5. Store the log splitter in a location away from corrosive materials, sources of heat, open flames, sparks, or pilot lights.



Never store the log splitter inside where there is a source of heat or an open flame, spark, or pilot light, such as a water heater, space heater, furnace, clothes dryer, or other gas appliance. EVEN IF the log splitter's fuel tank is empty, residual gasoline vapors could ignite.

Never store the log splitter near fertilizer or any other corrosive material.

6. Store gasoline in a cool, dry place in a tightly sealed container.



Gasoline vapors can ignite if they collect inside an enclosure and explosion can result.



TROUBLE SHOOTING

GB

Problem	Cause	Remedy
Wedge movement is slow or erratic	<ol style="list-style-type: none"> 1. Air in the hydraulic oil system 2. Debris lodged in beam guides 3. Low hydraulic oil 	<ol style="list-style-type: none"> 1. Purge air by extending and retracting the wedge several times until motion is smooth 2. Clear debris from beam 3. Check oil level and add as needed
Oil leak from cylinder	<ol style="list-style-type: none"> 1. Faulty cylinder rod seal 2. Scored or bent cylinder rod 3. Loose hydraulic fitting 4. Faulty combination washer seal on cylinder hydraulic fitting 	<ol style="list-style-type: none"> 1. Contact customer service 2. Contact customer service 3. Tighten hydraulic fitting 4. Contact customer service
Oil leak from hose connection	Loose hose clamp or hydraulic fitting	Tighten hose clamp or hydraulic fitting
Wedge will not extend or retract	<ol style="list-style-type: none"> 1. Faulty control valve 2. Faulty hydraulic pump 3. Low hydraulic oil 	<ol style="list-style-type: none"> 1. Contact customer service 2. Contact customer service 3. Check oil level and add as needed
Wedge does not auto-return	<ol style="list-style-type: none"> 1. Low hydraulic oil 2. Faulty control valve 	<ol style="list-style-type: none"> 1. Check oil level and add as needed 2. Contact customer service
Excessive bouncing while towing	Underinflated	Inflate tires to proper pressure
Control valve handle does not return to neutral when released from forward position	<ol style="list-style-type: none"> 1. Hydraulic oil too cold 2. Hydraulic oil too thick aminated 4. Faulty control valve 	<ol style="list-style-type: none"> 1. Warm up engine 2. Replace hydraulic fluid 3. Replace hydraulic fluid 4. Contact customer service
Engine will not start	<ol style="list-style-type: none"> 1. Engine switch in OFF position 2. Fuel shut-off valve in OFF position 3. Fuel tank empty 4. Spark plug disconnected 5. Faulty spark plug 6. Choke lever in wrong position 7. Faulty engine 	<ol style="list-style-type: none"> 1. Move switch to ON position 2. Move valve to ON position 3. Fill fuel tank with fuel 4. Connect spark plug 5. Replace spark plug 6. Adjust choke lever position 7. Contact customer service

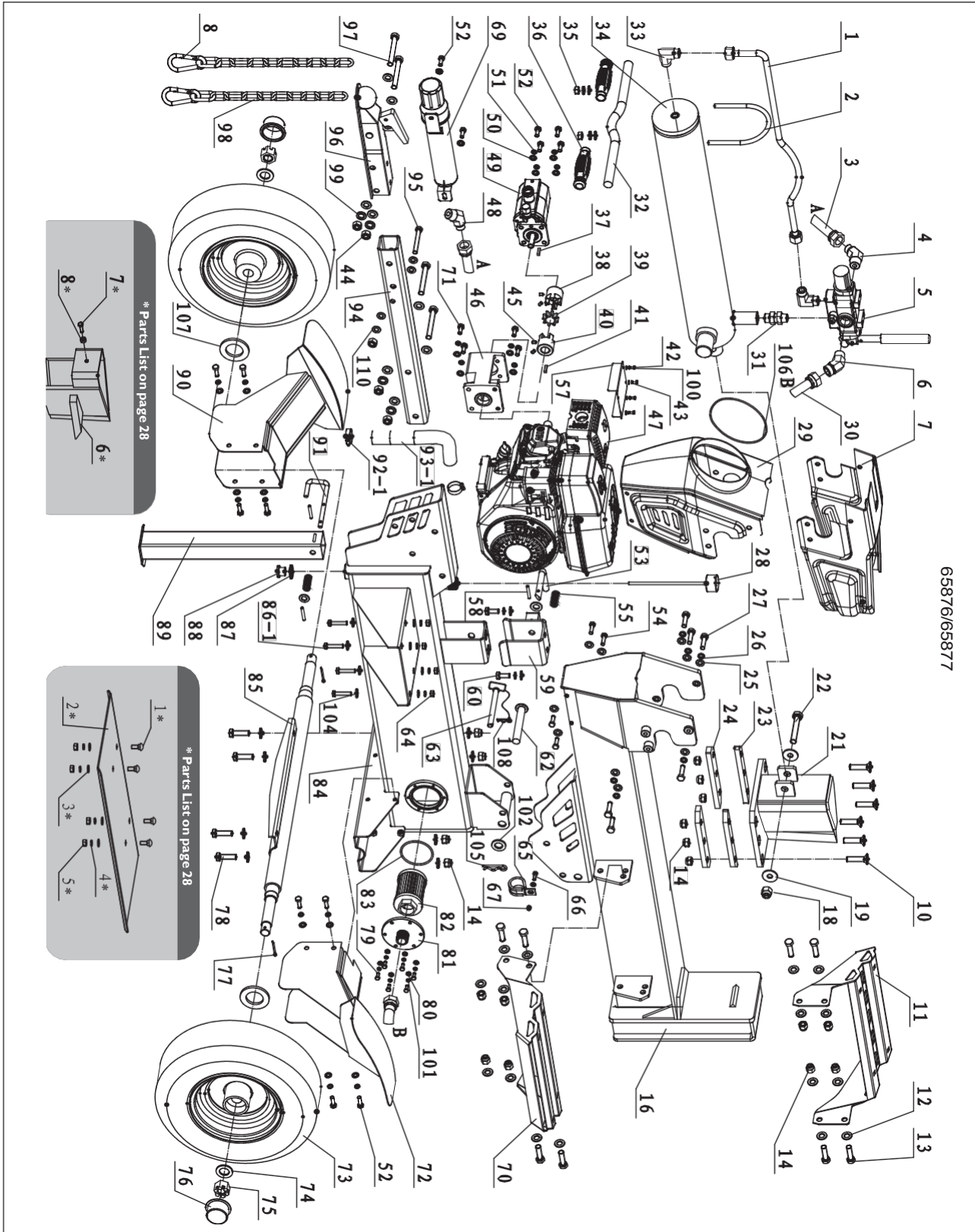




PARTS DIAGRAM

GB

65876/65877



* Parts List on page 28

7*

8*

6*

* Parts List on page 28

1*

2*

3*

4*

5*



65876/65877 PARTS LIST

GB

No.	Description	Qty
1	Welded Hose	1
2	U hoop	1
3	High Pressure Supply Hose	1
4	135° Fitting 1	1
5	Control Valve	1
6	135° Fitting 2	1
7	Log Stripper Weldment	1
8	Quick Link	2
10	Hexagon Recessed Head Screw M12x55	6
11	Log Cradle-Left	1
12	Washer 12	32
13	Bolt M12x35	8
14	Lock Nut M12	12
16	Beam Weldment	1
18	Lock Nut M14	1
19	Washer 14	2
21	Wedge	1
22	Bolt 14x90	1
23	Guide Slide	2
24	Retainer Slide	2
25	Flat Washer 10	24
26	Spring Washer 10	8
27	Bolt M10x35	6
28	Dipstick	1
29	Trunnion Mount	1
30	Low Pressure Return Hose	1
31	Valve Straight Fitting 1/2"	1
32	Hydraulic Cylinder Handlebar	1
33	Right-Angle Fitting 1/2"	2
34	Cylinder	1
35	Nut M10	2
36	Handlebar Grip	2

No.	Description	Qty
37	Key 3x25	1
38	Gear Pump Connector Left	1
39	Elastic Spider Block	1
40	Gear Pump Connector Right	1
41	Key 3/16x30	1
42	Screw M4x10	4
43	Spring Washer 4	4
44	Nut M12	3
45	Screw M6x10	4
46	Pump Bracket	1
47	Engine	1
48	135° 1/2" Fitting	1
49	Gear Pump	1
50	Washer 8	24
51	Spring Washer 8	20
52	Bolt M8x20	14
53	Lock Latch	1
54	Bolt M8x10	4
55	Pressure Spring	2
57	Cover of Pump Bracket	1
58	Pin 6x40	3
59	Beam Lock Bracket	1
60	Bolt M10x25	2
62	Pin 18x135	1
63	Safety Pin \varnothing 12x125	1
64	Nut M8	4
65	Hose Clamp	1
66	Bolt 6x20	1
67	Lock Nut M6	1
69	Manual Tube	1
70	Log Cradle-Right	1
71	Bolt 5/16	4
72	Fender-Right	1

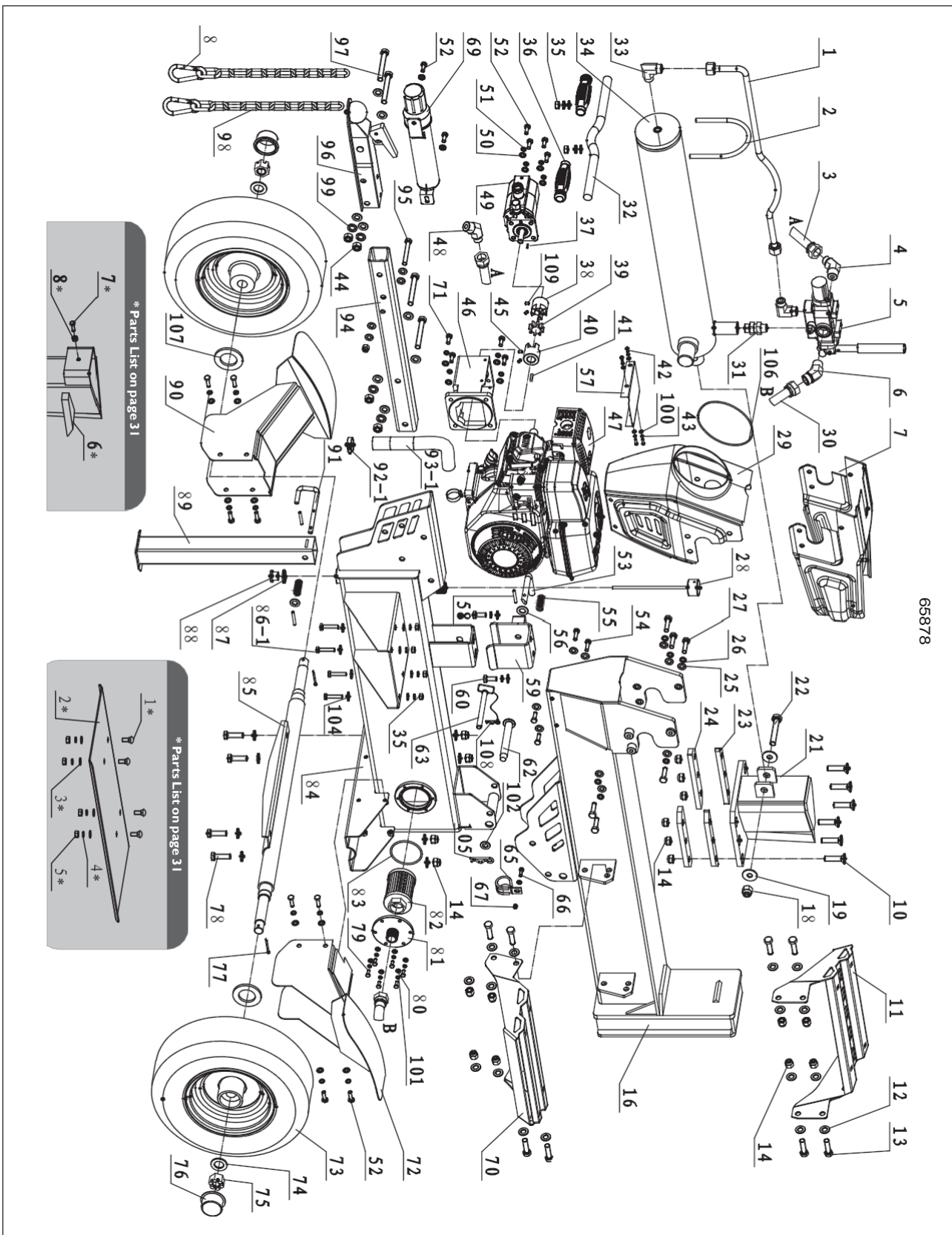
No.	Description	Qty
73	Tire	2
74	Washer 22	2
75	Nut M22	2
76	Dust Cap	2
77	Cotter Pin 4x50	2
78	Bolt M12x30	4
79	Bolt M6x16	6
80	Washer 6	7
81	Flange of filter	1
82	Filter HU-63x80	1
83	O-Ring D81x3.1	1
84	Tank Weldment	1
85	Wheel Axle	1
86	Bolt M8x40	4
87	Washer 20	1
88	Oil Plug	1
89	Support Leg	1
90	Fender-Left	1
91	U-shaped Lock Pin	1
92	Clamp 25-38	2
93	Suction Hose	1
94	Tow bar	1
95	Bolt M10x85	1
96	2" Ball Coupler Hitch	1
97	Bolt M12x80	4

No.	Description	Qty
98	Safety Chain	2
99	Spring Washer 12	4
100	Flat Washer 4	4
101	Spring Washer 6	6
102	Big Washer 18	1
104	Big Washer 8	8
105	Big Bridge Pin	1
106	Protective Strip	1
107	Anti-Dust Washer	2
108	Bridge Pin	1
110	Washer 10	4

OPTIONAL COMPONENTS

No.	Description	Qty
1*	Bolt M10x25	4
2*	Log Table	1
3*	Flat Washer 10	4
4*	Spring Washer 10	4
5*	Nut M10	4
6*	4-Way Wedge (Optional)	1
7*	Bolt M12x30	1
8*	Nut M12	1

65878



* Parts List on page 31

7*

8*

6*

* Parts List on page 31

1*

2*

3*

4*

5*

65878 PARTS LIST

No.	Description	Qty
1	Welded Hose	1
2	U hoop	1
3	High Pressure Supply Hose	1
4	135° Fitting 1	1
5	Control Valve	1
6	135° Fitting 2	1
7	Log Stripper Weldment	1
8	Quick Link	2
10	Hexagon Recessed Head Screw M12x55	6
11	Log Cradle-Left	1
12	Washer 12	32
13	Bolt M12x35	8
14	Lock Nut M12	12
16	Beam Weldment	1
18	Lock Nut M14	1
19	Washer 14	2
21	Wedge	1
22	Bolt 14x90	1
23	Guide Slide	2
24	Retainer Slide	2
25	Flat Washer 10	24
26	Spring Washer 10	10
27	Bolt M10x35	6
28	Dipstick	1
29	Trunnion Mount	1
30	Low Pressure Return Hose	1
31	Valve Straight Fitting 1/2"	1
32	Hydraulic Cylinder Handlebar	1
33	Right-Angle Fitting 1/2"	2
34	Cylinder	1
35	Nut M10	6
36	Handlebar Grip	2

No.	Description	Qty
37	Key 3x25	1
38	Gear Pump Connector Left	1
39	Elastic Spider Block	1
40	Gear Pump Connector Right	1
41	Key 1/4"x50	1
42	Screw M5x10	4
43	Spring Washer 5	4
44	Nut M12	3
45	Screw M8x10	2
46	Pump Bracket	1
47	Engine	1
48	135° 1/2" Fitting	1
49	Gear Pump	1
50	Washer 8	20
51	Spring Washer 8	16
52	Bolt M8x20	14
53	Lock Latch	1
54	Bolt M8x10	4
55	Pressure Spring	2
57	Cover of Pump Bracket	1
58	Pin 6x40	3
59	Beam Lock Bracket	1
60	Bolt M10x25	2
62	Pin 18x135	1
63	Safety Pin \varnothing 12x125	1
65	Hose Clamp	1
66	Bolt 6x20	1
67	Lock Nut M6	1
69	Manual Tube	1
70	Log Cradle-Right	1
71	Bolt 5/16	4
72	Fender-Right	1
73	Tire	2



No.	Description	Qty
74	Washer 22	2
75	Nut M22	2
76	Dust Cap	2
77	Cotter Pin 4x50	2
78	Bolt M12x30	4
79	Bolt M6x16	6
80	Washer 6	7
81	Flange of filter	1
82	Filter HU-63x80	1
83	O-Ring D81x3.1	1
84	Tank Weldment	1
85	Wheel Axle	1
86	Bolt M10x45	4
87	Washer 20	1
88	Oil Plug	1
89	Support Leg	1
90	Fender-Left	1
91	U-shaped Lock Pin	1
92	Clamp 25-38	2
93	Suction Hose	1
94	Tow bar	1
95	Bolt M10x85	1
96	2" Ball Coupler Hitch	1
97	Bolt M12x80	4

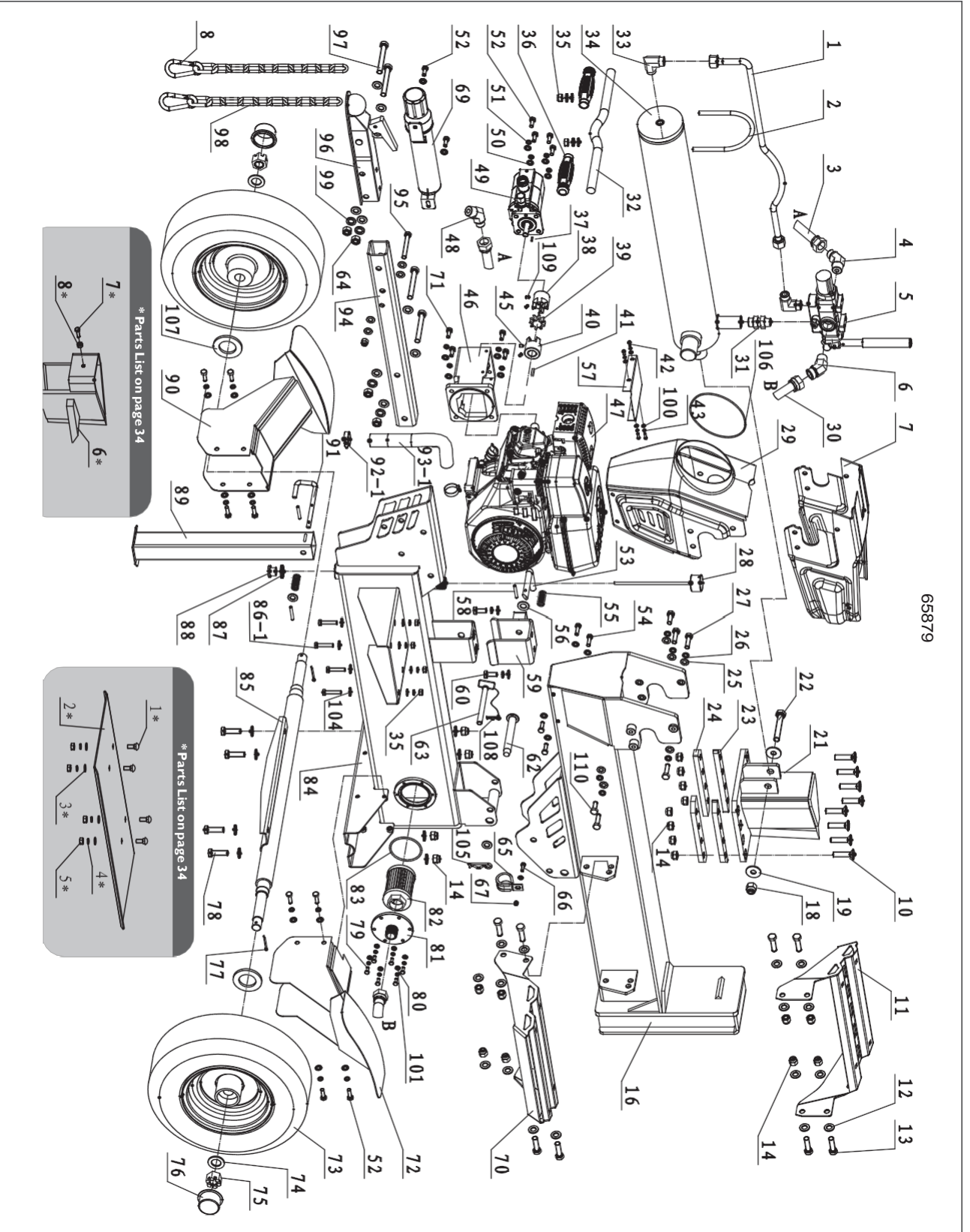
No.	Description	Qty
98	Safety Chain	2
99	Spring Washer 12	8
100	Flat Washer 5	4
101	Spring Washer 6	6
102	Big Washer 18	1
104	Big Washer 10	8
105	Big Bridge Pin	1
106	Protective Strip	1
107	Anti-Dust Washer	2
108	Bridge Pin	1
109	Screw M6x10	2

OPTIONAL COMPONENTS

No.	Description	Qty
1*	Bolt M10x25	4
2*	Log Table	1
3*	Flat Washer 10	4
4*	Spring Washer 10	4
5*	Nut M10	4
6*	4-Way Wedge (Optional)	1
7*	Bolt M12x30	1
8*	Nut M12	1



65879



* Parts List on page 34

* Parts List on page 34

HYLS35T PARTS LIST

GB

No.	Description	Qty
1	Welded Hose	1
2	U hoop	1
3	High Pressure Supply Hose	1
4	135° Fitting 1	1
5	Control Valve	1
6	135° Fitting 2	1
7	Log Stripper Weldment	1
8	Quick Link	2
10	Hexagon Recessed Head Screw M12x55	8
11	Log Cradle-Left	1
12	Washer 12	32
13	Bolt M12x35	8
14	Lock Nut M12	20
16	Beam Weldment	1
18	Lock Nut M14	1
19	Washer 14	2
21	Wedge	1
22	Bolt 14x95	1
23	Guide Slide	2
24	Retainer Slide	2
25	Flat Washer 10	24
26	Spring Washer 10	10
27	Bolt M10x35	6
28	Dipstick	1
29	Trunnion Mount	1
30	Low Pressure Return Hose	1
31	Valve Straight Fitting 1/2"	1
32	Hydraulic Cylinder Handlebar	1
33	Right-Angle Fitting 1/2"	2
34	Cylinder	1
35	Nut M10	6
36	Handlebar Grip	2

No.	Description	Qty
37	Key 3x25	1
38	Gear Pump Connector Left	1
39	Elastic Spider Block	1
40	Gear Pump Connector Right	1
41	Key 1/4"x50	1
42	Screw M5x10	4
43	Spring Washer 5	4
44	Nut M12	3
45	Screw M8x10	2
46	Pump Bracket	1
47	Engine	1
48	135° 1/2" Fitting	1
49	Gear Pump	1
50	Washer 8	20
51	Spring Washer 8	16
52	Bolt M8x20	14
53	Lock Latch	1
54	Bolt M8x10	4
55	Pressure Spring	2
57	Cover of Pump Bracket	1
58	Pin 6x40	3
59	Beam Lock Bracket	1
60	Bolt M10x25	2
62	Pin 18x135	1
63	Safety Pin Ø 12x125	1
65	Hose Clamp	1
66	Bolt 6x20	1
67	Lock Nut M6	1
69	Manual Tube	1
70	Log Cradle-Right	1
71	Bolt 5/16	4
72	Fender-Right	1
73	Tire	2

No.	Description	Qty
74	Washer 22	2
75	Nut M22	2
76	Dust Cap	2
77	Cotter Pin 4x50	2
78	Bolt M12x30	4
79	Bolt M6x16	6
80	Washer 6	6
81	Flange of filter	1
82	Filter HU-63x80	1
83	O-Ring D81x3.1	1
84	Tank Weldment	1
85	Wheel Axle	1
86	Bolt M10x45	4
87	Washer 20	1
88	Oil Plug	1
89	Support Leg	1
90	Fender-Left	1
91	U-shaped Lock Pin	1
92	Clamp 25-38	2
93	Suction Hose	1
94	Tow bar	1
95	Bolt M10x85	1
96	2" Ball Coupler Hitch	1
97	Bolt M12x80	4
98	Safety Chain	2

No.	Description	Qty
99	Spring Washer 12	8
100	Flat Washer 5	4
101	Spring Washer 6	6
102	Big Washer 18	1
104	Big Washer 10	8
105	Big Bridge Pin	1
106	Protective Strip	1
107	Anti-Dust Washer	2
108	Bridge Pin	1
109	Screw M6x10	2
110	Bolt M10x20	2

OPTIONAL COMPONENTS

No.	Description	Qty
1*	Bolt M10x25	4
2*	Log Table	1
3*	Flat Washer 10	4
4*	Spring Washer 10	4
5*	Nut M10	4
6*	4-Way Wedge (Optional)	1
7*	Bolt M12x30	1
8*	Nut M12	1



GB

35





GB





GB





GB





HYUNDAI
POWER PRODUCTS

For Inquires, Please Contact:

Trade Tested Limited
PO Box 9117, Newmarket, Auckland 1149, New Zealand
0800 800 880
support@tradetested.co.nz
www.tradetested.co.nz

Imported/Distributed by Trade Tested Limited

Licensed by Hyundai Corporation, Korea